



PEU-SA-K

Swing Arm Spool Adapter Universal Fitment

PARTS LIST

Universal Swing Arm Spool Adapters	2	6mm Spools	2
6mm Large Flanged Rivet Nuts	4	6 x 40mm Flat Head Bolts	2
6x16mm Socket Head Bolts	4	rivet install kit (6m nut,bolt,washer)	1

<<<<< THIS PRODUCT SHOULD BE INSTALLED BY A QUALIFIED TECHNICIAN >>>>>

1. Measure out 115mm from the end of the swing arm up to the end of the spool adapter. **(Photo 1)**

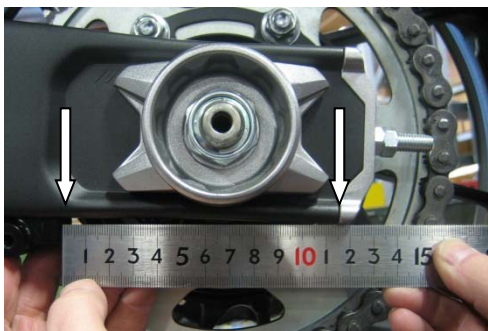


Photo 1

2. Place the swing arm spool adapter against the bottom weld of the swing arm **(Photo 2)** making sure the spool is on the same plane as the rear axle.



Photo 2

3. While holding the spool adapter in place, mark holes using a metallic marker or a sharp scribe tool to indicate the location to the drill holes for the rivet nut.
4. Double check to be sure the guide marks are 28mm apart center to center. Center punch the center of the holes as a guide prior to drilling.
5. Drill a small pilot hole to ensure the location. Re-drill the holes with a 10mm bit while maintaining a steady and straight motion. *Make sure the drill doesn't move.
6. Installing the rivet nut can be done multiple ways. The easiest method would be to use a hand rivet gun. If a rivet gun isn't available, you can use the provided rivet install kit (6x30mm bolt, a 6mm nut, and a 6mm washer) to perform the task. **(Photo 3)**



Photo 3

The purchaser releases Graves Motorsports, Inc from all liabilities pertaining to the installation and use of purchased parts. Purchaser recognizes that any alteration and/or modifications to the vehicle may increase the risk of injury or accident. **This product is intended for Closed Course Competition Use Only** and may render the vehicle illegal for use on public roads.



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7. Install the rivet nuts with either a hand rivet gun or with the provided rivet install kit as shown in **Photo 3**, into the swing arm.

If using this method, hold the bolt in place while turning the 6mm nut (**Photo 4**) to compress the rivet nut until the rivet nut is tightly secured in the swing arm. Repeat the process with the second rivet nut.



Photo 4

8. Install the swing arm spool adapter using the supplied 6 x16mm socket bolts. Torque to 12 ft-lbs.
9. Repeat steps 1 through 8 on the other side of swing arm.

If you like this product, we have many more to compliment you bike!



EXY-14FZ07-FSC

Yamaha FZ-07 Full Exhaust System



SCY-14FZ07-K

Yamaha FZ-07 Sprocket Cover