



## EXB-14S1RR-SOT

## BMW Titanium Slip-On Exhaust 2010-Current BMW S1000RR

### Parts List Slip-On

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<<<<<< IT IS RECOMMENDED THAT THIS PRODUCT BE INSTALLED BY A QUALIFIED TECHNICIAN >>>>>>

- 1) Remove the exhaust muffler by removing the stock T45 Torx bolt. Keep all OEM parts. (photo 1)



- 2) Loosen the exhaust clamp at the muffler's base and slide muffler off. (photo 2)



- 3) Install the new slip-on onto the stock exhaust system. **Leave the clamp loose for now.**
- 4) Use the stock bolt and the washer to secure the mounting tab. **Leave the bolt loose for now.** (photo 3)



- 5) Make sure the slip-on has slid fully onto the stock exhaust system and it lines up with the heat shield. (photo 5)



- 6) Torque first the mounting bolt and then the exhaust clamp to 20 Nm / 14 ft lbs. (photo 6)



- 7) Before starting your motorcycle, be sure to clean any finger prints or dirt from your exhaust.
- 8) Start the engine and check again for proper installation and/or clearance.