



GRAVES MOTORSPORTS

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INSTALLATION INSTRUCTIONS

EX029TIO L/S: Slip-on Exhaust Yamaha R6 (2003-05)

PARTS LIST

- | | |
|----------------------------|---|
| • Canister | 1 |
| • Canister Strap w/ Rubber | 1 |
| • Springs | 2 |
| • S-Bend | 1 |



<<<<<< IT IS RECOMMENDED THAT THIS PRODUCT BE INSTALLED BY A QUALIFIED TECHNICIAN >>>>>>

- 1) Please be sure the motorcycle is cooled down and safe to work on.
- 2) Remove stock canister/s-bend from bike.
- 3) Remove stock s-bend clamp, you will need to re-use this on the new slip-on exhaust system.
- 4) Remove the exhaust gasket from the end of the stock s-bend, you will need to re-use this on the new slip-on exhaust system.
- 5) Install exhaust gasket onto the end of the header.
- 6) Install stock s-bend clamp onto the end of the new s-bend (end with slots cut into it).
- 7) Install new s-bend onto header. Leave s-bend clamp loose for the moment.
- 8) Install new canister onto on the end of the s-bend.
- 9) Install rubber onto the inside of the canister clamp. The canister strap is precision made to fit the oval canister of the Graves Motorsports exhaust. It requires that you have the oval of the canister strap in line with the oval shape of the canister. If you do not have it in line, it will crush the canister. Graves Motorsports **will not** warranty this product due to improper installation.
- 10) Locate both tabs of the canister strap to the **INSIDE** of the passenger footpeg bracket. *Loosely* secure with stock hardware.
- 11) Align exhaust system properly, checking for clearance with footpegs, swingarm, bodywork, etc.
- 12) Tighten canister clamp and s-bend clamp.
- 13) Install springs.