



GRAVES MOTORSPORTS

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INSTALLATION INSTRUCTIONS

EX028TI /H: Full Exhaust System, Round Canister, Stan. or High Exit
EX028TIO /H: Full Exhaust System, Oval Canister, Stan. or High Exit
EX028TIOHS: Full Exhaust System, World GP Canister, High Exit
EX028TIOHL: Full Exhaust System, Supersport Canister, High Exit
Yamaha R6 (2003-05)

PARTS LIST

ITEM	NOTE	QTY	ITEM	NOTE	QTY
• Header Pipes	#1, #2, #3, #4	4	• Springs	93mm	8
• Collectors	#1-#2, #3-#4	2	• Button Head Bolt	8mm x 20mm	1
• S-Bend		1	• Washer	8mm	1
• Canister		1	• Nylock Nut	8mm	1
• Canister Strap & Rubber Liner		1	• Hanger Bracket		1

<<<<<< IT IS RECOMMENDED THAT THIS PRODUCT BE INSTALLED BY A QUALIFIED TECHNICIAN >>>>>>

- 1) Please be sure the motorcycle is cooled down and safe to work on.
- 2) Detach the lower fairing.
- 3) Unbolt and remove the stock exhaust canister.
- 4) Loosen the radiator until enough clearance exists to remove the stock exhaust system.
- 5) Unbolt and remove the stock exhaust headers.
- 6) **HIGH EXIT-** If installing a high exit system remove the passenger pegs
- 7) Assemble the new exhaust head pipes to the collectors. Head pipes #1 & #2 go into the #1-#2 collector. Head pipes #3 & #4 go into #3-#4 collector.
- 8) Attach the assembled head pipes and collectors to the engine and **hand tighten** the stock header bolts/nuts.
- 9) Attach the s-bend to the collector pipes. You may need to carefully work the pipes on to each other.
- 10) Carefully attach the canister to the s-bend.
- 11) Remove the protective cover on the canister strap and install the rubber liner. Install the canister strap/rubber liner onto the canister. **HIGH EXIT-** Use the included hardware to secure canister strap to hanger bracket. **STANDARD EXIT-** Use the stock hardware to secure canister strap to passenger foot peg. **Do not over tighten the muffler strap, leave loose for now.**
- 12) Check the exhaust system for proper fitment and clearances. Tighten all bolts (use factory torque spec for header bolts – DO NOT OVERTIGHTEN) and install all springs starting at the head pipes and working your way back.
- 13) Reinstall the radiator.
- 14) Reinstall all bodywork that was removed, DOUBLE CHECK CLEARANCES
- 15) Start engine and check again for proper installation/clearance.